BELTFRAME - HULL STA. - 6.8

LET	ALTERATION	DATE	BY
A	-6 (1/16L&R) WAS 1 3/16. (2)28B073 & 28B075 - 2 EA REQ'D WAS 28B075-4 REQ'D		
B	13 1/2 DIMENSION ADDED & 35° ANGLE ADDED		
C	SECTION OF HOLD DOWN CLIPS & RUBBING BLOCKS ADDED -7(28B1391-2)(Q5761-K5-75)		
D	CREATED -2 ASSY. ADDED VIEW FOR -2 TO FACE. ADDED 28B5680-21, -22 & CHGD REQ. OF 28B075 FROM 2 TO 6 & 28B073 FROM 2 TO 4 IN B/M FOR -2 ONLY. WT. INCREASE		
E	FOR -2 ASSY. REM 28B680-6 & -7. ADDED -10 L&R NOTE -10 L&R ... SHOWN. WT. CHG. NEG.	9-10-42	
F	FOR -2 ASSY 28B073(2) WAS (4) & ADDED 28B5014 L&R (1 EA). WT. CHG. NEG.		
G	ADDED AN442-D6(REF) 12 EQUAL SPACES. WT. CHG. NEG.	9-10-42	
H	REPLACED -2 WITH -3 ASSEMS FOR PBY-5 & -5B. ADDED PLAN VIEW LOOKING DOWN ON R.H. SIDE. REV. REQ'TS IN B/M. WT. CHG. +.16		
J	CHGD CROSS SECT. VIEW LOWER R.H. CORNER. NO WT. CHG.		
K	IN PLAN VIEW DIMS 3/8 WAS 7/8(2)		
	PLACED ... WAS ...		
L	CREATED -4 & -5 ASSYS. TO REPLACE -2 & -3 (RESP) FOR SPARES. ADDED VIEW LOOKING FWD. - PORTSIDE FOR -4 & -5 ASS'Y. NO WT. CHG.		
M	CREATED -15 L/R TO REPLACE -12 L/R IN -4 ASSY. ADDED -10 L/R 28B680-21 & 8. IN B/M ADDED TO -4 ASSY Q5761-K10-5 (1 REQ); 28B5075 (2 REQ); 28B5680-11 (1 REQ); 22F312 (2 REQ); AN505-10-8 (2 REQ); AN505-D6-8 (3 REQ) AN505-D6-10 (3 REQ); AC372-D632 (6 REQ) AC372-D1032 (2 REQ) 28B5680-8 (1 REQ) -21 (1 REQ); ADDED -15 L/R (1 EA REQ). CANCELLED REQ'S FOR -5 ASSY. REMOVED -12 L/R. CALC. WT. CHG. +.10#	9-2-44	CRITZ

E.O. #15793 · E.O. #22203 · E.O. 15831A · E.O. A39687 · E.O. A48599 · E.O. A49340 · E.O. A51622 · E.O. 53916A (CAC #111) · E.O. A64774 · E.O. 496700 · E.O. B1817SA · C.R. 36984

DETAIL -11

SECTION B-B

Q5761-K10-5 (REF) · 22F312 (REF) · -11 · -6 (REF) · -7 · AC372-1032 (2) · AN510-10-8 (2) · Q5761-K10-5 · -11 SPACER (REF) · 22F312 · AIRPLANE · FWD. · 5 1/4 · 3 3/8 · 1 3/4 · 9 · 11 · B · -6R (REF) · AN425D4 · 22F312 (REF.) · STA. 6.8 · A · 28B5075 (2) · AC372D632 (3) · AN505D6-8 (3)

PLAN VIEW LOOKING DOWN ON R.H. SIDE ONLY

AN505-D6-10 (3) · AC372D632 (3) · 22F312 · -6R (REF.) · 28B5075 (REF.)

SECTION A-A

-15 L&R · 28B680-8 L.H. · 28B680-21 R.H. · SPLICE · -10 L&R (REF)

VIEW LOOKING FWD.-PORT SIDE FOR -4 ASSY.

℄ SHIP & SYM. · AN442 D5 · 4 1/2 · -14 · -13 · SPLICE · -15 L&R (REF) · 22 1/8

VIEW LOOKING FWD - PORT SIDE FOR -4 ASSY

SCALE 1/2" = 1'-0"

28B680-6 L.H. -7 R.H.

-10 L&R

NOTE: -10 L & R ARE THE SAME AS 28B680 -6 & -7 EXCEPT THAT -10 L & R ARE CUT OFF AS SHOWN.

℄ SHIP & SYM.

AN442-D6 · -9L · 2 · -6L (REF) · AN442-D6 · Q2155-14-55 (REF) · 1 7/8 · -9L (REF) · -6L (REF) · CLIP 28B070 (REF) · 28B073 (REF) · 28B5014 L/R · 3.50 (REF)

VIEW SHOWN - PORT SIDE LOOKING FWD. FOR -2, -3 & -4 ASSY'S.

28B680-14 L.H. -15 R.H. · (REF) Q5761-K5-75 · (REF) 28B1391-2 · -7 · USE 28B212 BLANKING DIE · 15 1/8 · 1 1/2 · 35° · Q5761-K5-75 · AN505-D6-10 · AC365-D632 · AN425-D4 · AN442 D5 · FULL SIZE · 28B1391-2 · Q2155-14-55 · 4 1/8 · AN442-D6 (REF) · 12 EQUAL SPACES · 13 · CLIP 28B070 · 28B073 · Q2155-14-35 · 84° · 28B075 · KEEL LINE · ℄ SHIP · 1/8 R · FULL SIZE

NOTES - For Outside Contour See 28B003
For Bevel Angles See 28B036.
For Stringer Spacing See 28B007
For Dimen's & Detail Not Shown See 28B680.
H.T. All Cond A. Mat. Per Spec SR53
All Rivets AN442 D.

VIEW SHOWN - PORT SIDE LOOKING FORWARD FOR -0 ASS'Y.

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

	ASSY DASH	MODEL	NEXT ASSY	NO.
Noa(s)10464 SPARES	-11	PBY-5A	28B067	3
	-4	28-AMN	28B5500	1
Noa(s)464	-4	PBY-5A	28B5500	1
C88477 NOT TO BE USED FOR SPARES — #151 & ON	-11	PBY-5B	28B067	3
#151 & ON	-3	PBY-5B	28B6000	1
88476 #53-166	-2	PBY-5A	28B5500	1
91876-91 & ON	-3	PBY-6	28B6000	1
	-2	28-5AMN	28B5500	1
(C#31876) 90 & ON	-11	PBY-5	28B067	3
#1 TO 150	-0	PBY-5B	28B6000	1
	-0	28-5AMC	28B5500	1
	-0	28-5MN	28B1000	1
12 & ON	-0	28-5ME	28B1000	1
	-0	28-5MC	28B1000	1
	-0	28-5MA	28B1000	1
70496-77713 88476 1-52	-0	PBY-5A	28B5500	1
(1-90) 91876	-0	PBY-5	28B6000	1
70496-25 & ON	-0	PBY-6	28B1000	1

REQUIREMENTS PER AIRPLANE

PART NO.	STOCK	MATERIAL	SPEC	-0	-2	-3	-4	-5
AN510-10-8						2	2	
AN505-D6-8						3	3	
AN425-D4				4	4	4	4	
AN442-D6								
AN442-D5								
AN505-D6-10						3	3	
AN65-D6-12				2	2		2	
AC365-D632				2	2		2	
AC372-D632						6	6	
Q5761-K5-75				2	2		2	
Q5761-K10-5						1	1	
AC372-1032						2	2	
28B1391-2				2	2		2	
28B5680-21				1	1	1	1	
-15				1				
-14				1				
-9				1	1	1		
-8				1	1	1	1	
-7				1				
28B680-6				1				
28B073				2	2	2	2	
28B075				2	6	6	6	
28B070				2	2	2	2	
28B5014-L					1	1	1	
28B5014-R					1	1	1	
28B5079						2	2	
22F312						2	2	
-15R	K1559 x 46	AL.AL EXT	46A9-T				1	
-15L	K1559 x 46	AL.AL EXT	46A9-T				1	
-14	K1559 x 45 1/2	AL.AL EXT	46A9-T				2	
-13	K1550 x 46						1	
-11		PHENOLIC	17A5-F			1	1	
-10R	K1559 x 48	AL.AL EXTR	46A9-T		1	1	1	
-10L	K1559 x 48	AL.AL EXTR	46A9-T		1	1	1	
-9R	.064 x 8 x 20 3/4	ALCLAD	47A8-T		1	1	1	
-9L	.064 x 8 x 20 3/4	ALCLAD	47A8-T		1	1	1	
-7		28B212		2	2	2	2	
-6R	.081 x 16 x 16 1/2	24SOALCL	47A8A	1	1	1	1	
28B5680-6L	.081 x 18 x 15 1/2	24SOALCL	47A8A	1	1	1	1	

PARTS LIST PER ASSY

SCALE 6" = 1'-0" / AS NOTED

STAMP PART NUMBER WHERE SHOWN

NAVY: NOTED · FINISH: ZPAP · HOLD · SR · EPB

NAME: BELTFRAME - HULL STA. - 6.8

J 28B5680

CONSOLIDATED AIRCRAFT CORP — SAN DIEGO CALIF.

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